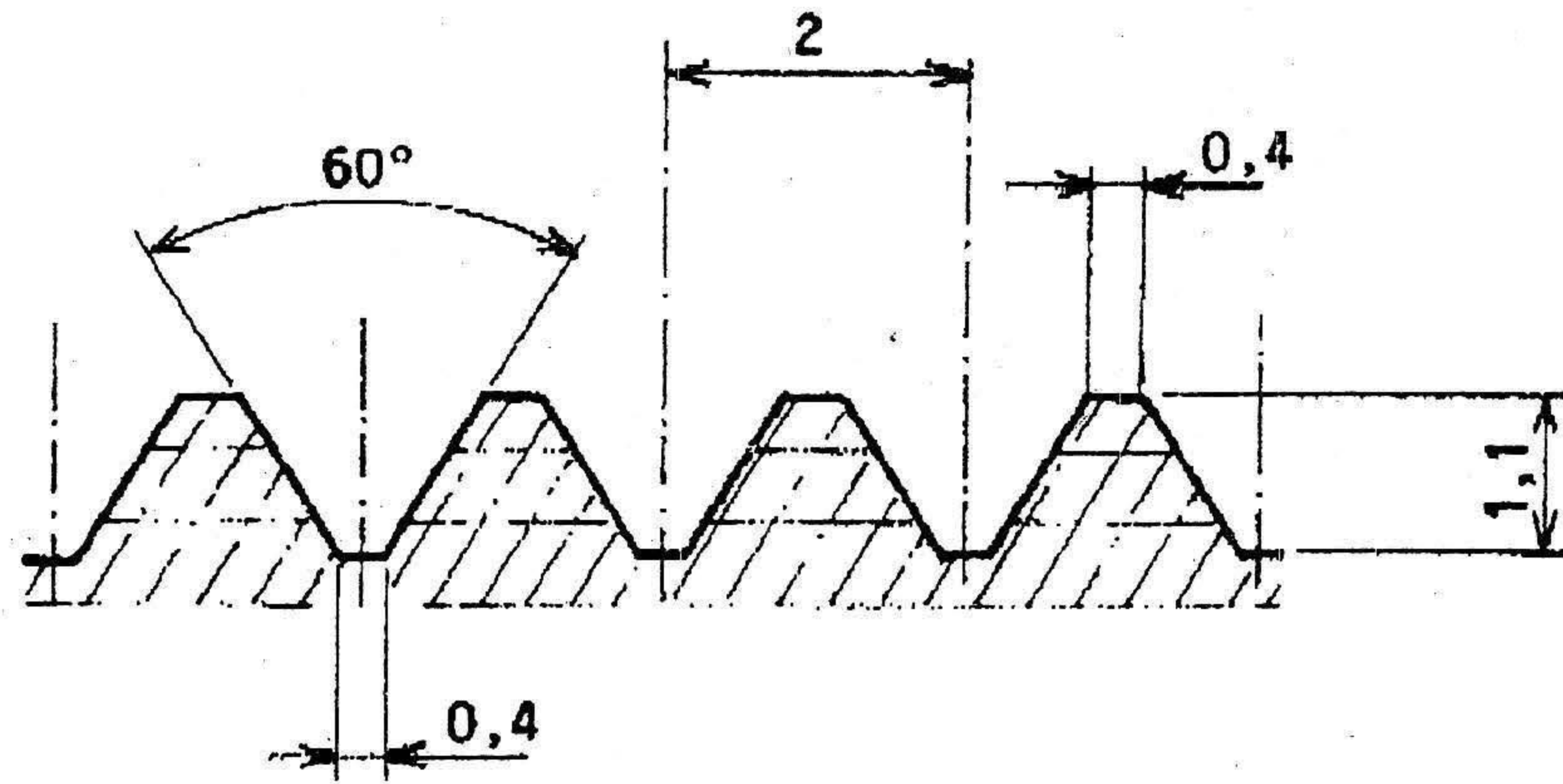


12 GROOVES PER INCH



10 GROOVES PER INCH
STANDARD ROLLER GROOVING

